

# Work Order ID 86749

\*86749\*

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Item ID: D2582 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Step Leg Assembly  
 Start Date: 7/06/12 Start Qty: 16.00 \*16\* Cust Item ID:  
 Required Date: 8/10/12 Req'd Qty: 16.00 \*16\* Customer:  
 Reference:

Approvals: Process Plan:                      Date: 1207-9 Tooling:                      Date:                       
 QC:                      Date:                      SPC (Y/N):                      Date:                       
 Run Start \*NR1\*  
 Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D2582	Rev B								
100		0.00							
*100*	Small Fab								
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D2582 and								
110		0.00							
*110*	QC5- Inspect part completeness to step on W/O								
QC	Memo	0.00							
Quality Control									
120		0.00							
*120*	Identify as per dwg & Stock Location: <u>WA</u>								
Packaging	Memo	0.00							
Packaging									

16x 12/03/14  
16 12/09/19  
16 12.09.19

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 86749****\*86749\***

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Item ID: D2582

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Step Leg Assembly

Start Date: 7/06/12 Start Qty: 16.00

**\*16\***

Cust Item ID:

Required Date: 8/10/12 Req'd Qty: 16.00

**\*16\***

Customer:

Reference:


Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
<b>*130*</b>									
QC	Memo	0.00							
Quality Control									

12/9/19 MF  
12-09-19

# Dart Aerospace Ltd

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 86749

Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 7/06/12

Required Date: 8/10/12

Start Qty: 16.00

Required Qty: 16.00

Comments: IPP Rev:F Removed Manufacturing 05-11-07 JLM  
IPP Rev:G Added part # to Sub 06-08-10 JLM  
IPP Rev H New pick list 08.01.11 EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2278 Step Leg		Manufactured	No			100	Each	8.0000	2	32		8/2/09/14	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		8							
				72830		8							
D2279 Step Spacer		Manufactured	No			100	Each	6.0000	1	16		8/2/09/14	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		6							
				73048		6							
D2322 Step Spacer		Manufactured	No			100	Each	12.0000	1	16		8/2/09/14	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		12							
				67611		4							
				73055		8							
D3720-1 Step Spacer		Manufactured	No			100	Each	7.0000	1	16		8/2/09/14	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		7							
				72831		7							
D3720-2 Step Spacer		Manufactured	No			100	Each	10.0000	1	16		8/2/09/14	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		10							
				72829		10							

386884 (28x)  
389313 (4x)

386718 (3x)  
376092 (13x)

886754 (16x)

889362 (16x)

387512 (16x)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 86749

Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 7/06/12

Required Date: 8/10/12

Start Qty: 16.00

Required Qty: 16.00

MS20470AD4-4

Purchased

No

100

Each

9,451.0000

22

352

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST313

4418

122027

2600

122063

1818

ST319

5033

116188

136

116391

66

118614

1000

119109

26

121011

5

121556

800

121652

3000

155

197

MS20470AD4-5

Purchased

No

100

Each

1,152.0000

4

64

Rivet, Universal Head

Location

Loc Qty

Loc Code

ST319

1152

118405

405

120142

747

64

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

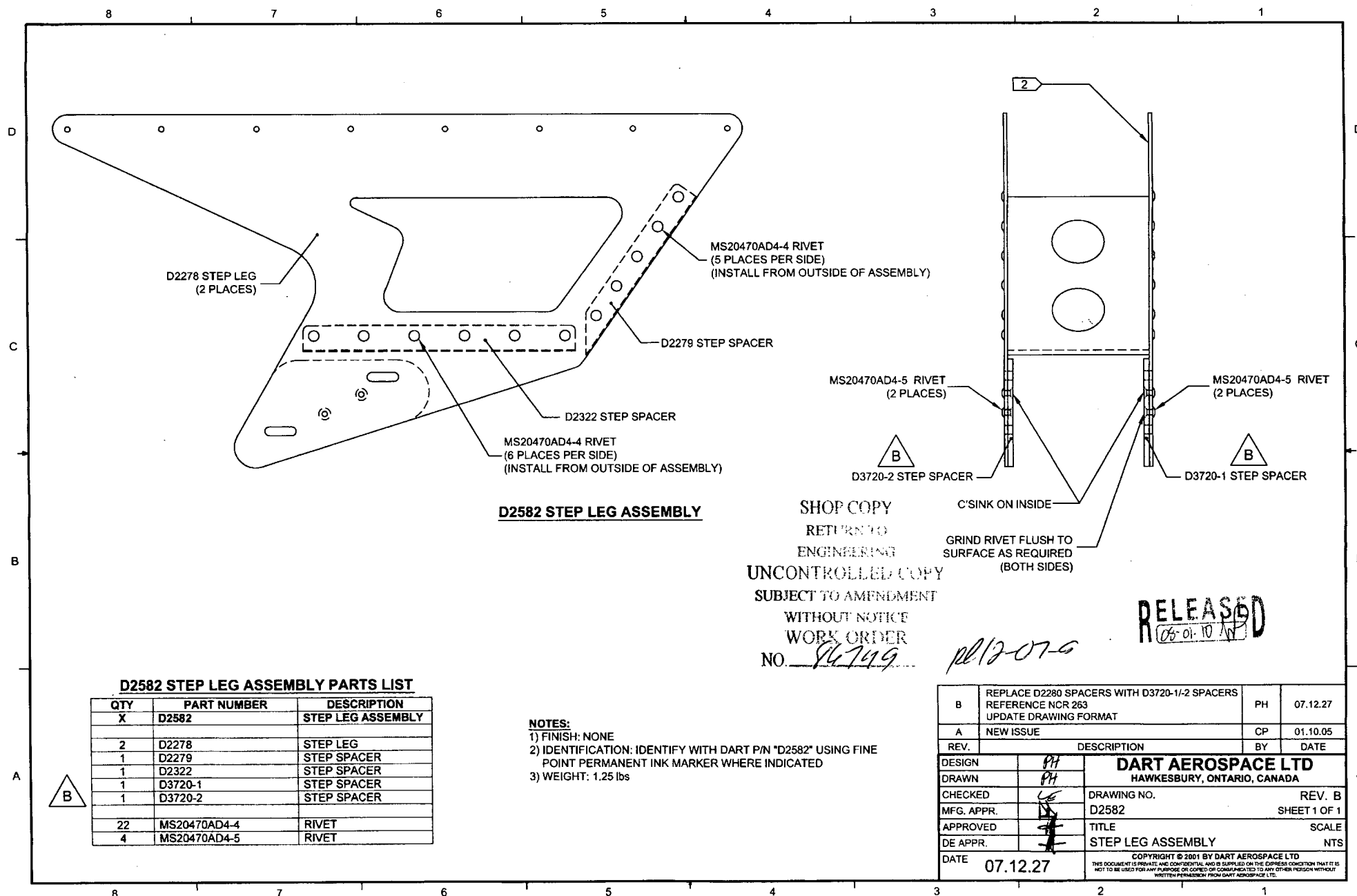
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries





# **D2582 STEP LEG ASSEMBLY**

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 96749 PL/2-07-9

**RELEASED**  
06-01-10

## **D2582 STEP LEG ASSEMBLY PARTS LIST**

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

## **NOTES:**

- 1) FINISH: NONE
- 2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
- 3) WEIGHT: 1.25 lbs

B	REPLACE D2280 SPACERS WITH D3720-1/2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	CE		
MFG. APPR.	PH		
APPROVED	PH		
DE APPR.	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DATE	07.12.27	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	

DRAWING NO. REV. B  
D2582 SHEET 1 OF 1  
TITLE SCALE  
STEP LEG ASSEMBLY NTS

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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